

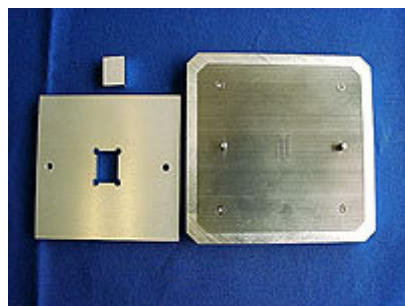
# RBL Re-Balling Jig

**Feature :**

- Re-Balling of a BGA (CSP) is possible by RBL re-balling Jig easy and exactly.
- The jig can be using for all most all size of the BGA and CSP.
- The metal mask of the RBL jig is made by the BGA,CSP.
- The BGA after re-balling can be supply to the nozzle of the machine directly.

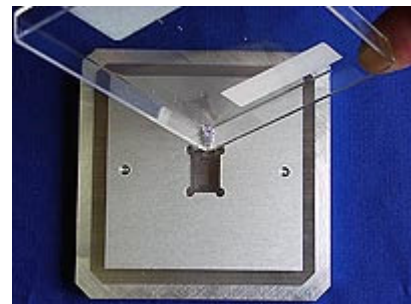
**Outline:**

RBL Jig is a manual re-balling jig for BGA and CSP. It must be makes the metal mask to the BGA,CSP. However, RBL jig can be using for any kinds of the metal-mask.



RBL Re-balling Jig

It has to clean beforehand the package to re-balling. and then, the package must be printing of solder by [SND printing Jig](#).



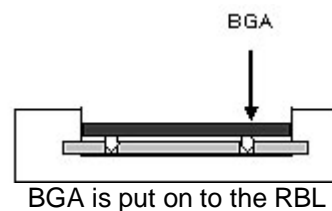
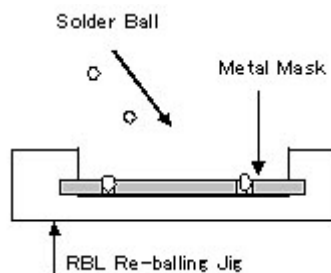
Solder Ball Supplying



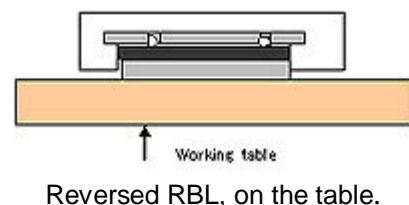
[Solder Printing to the package](#)

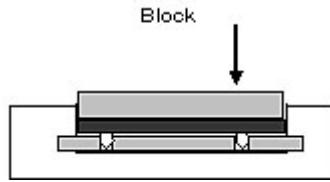
**Re-Balling process:**

Supplying the solder ball into the RBL jig, and surplus ball throws away. Then, the BGA package with solder printed is put on to the RBL jig.



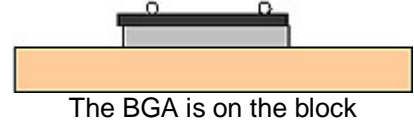
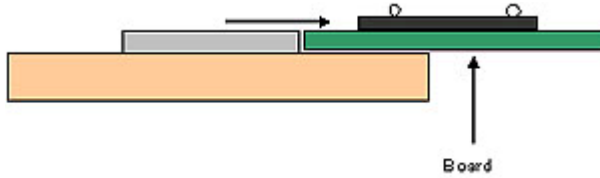
Furthermore, the block is put on to the BGA . Then, it is made reversed and places on the working table.





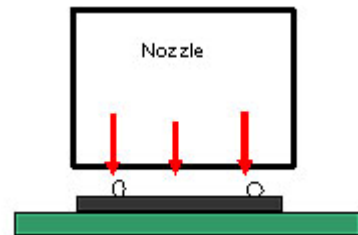
Then, the RBL jig is removed from the table.

The BGA is moved to the board, from the block.



The BGA is on the block

The BGA on the board is set in the rework system and heating. It is for fixed of the ball to the package. In the case of the heating, the optimal temperature profile will be all-most same as soldering it, However, maximum temperature will be enough even if somewhat low. The optimal temperature should be decided by real operation.



#### After re-balling:

The BGA after completed should be solder printing again with SND jig. Then, the BGA is supplied to the nozzle of the rework system. It can be directly from the SND jig. However, SND-ADP parts supply unit will be more easy of supplying of the BGA.



SND-ADP  
Parts Supply Unit