

# Specification

Model	Max. Cutoff Dia. mm	Max. Cutoff Length mm	Max. KO Length mm	Max. Forging Force kN	Production speed min-1
ST-635	8	55	35	300	400
ST-650	8	70	50	300	350
ST-675	8	95	75	300	330
ST-855	10	80	55	500	350
ST-875	10	100	75	500	300
ST-810	10	125	100	500	250
ST-1075	12	108	75	800	260
ST-1010	12	133	100	800	230
ST-1013	12	163	130	800	200
ST-1210	14	140	100	1200	220
ST-1215	14	190	150	1200	200
ST-1615	20	210	150	2000	130
ST-1620	20	260	200	2000	110

Performance specifications will differ according to blank configuration, material, and wire tensile strength.

Cutoff Diameter (Tensile Strength 600N/mm<sup>2</sup>).

Specifications are subject to change without notice.