

Specifications

Model	Max. Cutoff Dia.	Max. Cutoff Length	Max. KO Length	Max. Forging Force	Production Speed
	mm	mm	mm	kN	min ⁻¹
ST-635	8	55	35	300	400
ST-675	8	95	75	300	330
ST-855	10	80	55	500	350
ST-810	10	125	100	500	250
ST-1075	12	108	75	800	260
ST-1010	12	133	100	800	230
ST-1013	12	163	130	800	200
ST-1210	14	140	100	1200	220
ST-1215	14	190	150	1200	200
ST-1615	20	210	150	2000	130
ST-1620	20	260	200	2000	110

Performance specifications will differ according to blank configuration, material, and wire tensile strength.

Cutoff Diameter (Tensile Strength 600N/mm²).

Specifications are subject to change without notice.